

FORM K-2 MANUFACTURER'S PARTIAL DATA REPORT FOR HIGH PRESSURE VESSELS
A Part of a Pressure Vessel Fabricated by One Manufacturer for Another Manufacturer
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code, Section VIII, Division 3

1. Manufactured and certified by _____
(name and address of manufacturer)

2. Manufactured for _____
(name and address of purchaser)

3. Location of installation _____
(name and address)

4. Type _____
(horizontal/vertical) (Manufacturer's serial no.) (CRN) (National Board No.) (year built)

Drawing no. _____ Prepared by _____

5. User's Design Specification on file at _____
 Certified by _____ Licensing or Registration Authority _____ Reg. no. _____

6. Manufacturer's Design Report on file at _____
 Certified by _____ Licensing or Registration Authority _____ Reg. no. _____

7. Material _____ Impact tested at _____

8. ASME Boiler and Pressure Vessel Code, Section VIII, Division 3 _____
(year) (Addenda date) (Code Case no.)

9. Constructed to _____
(drawing no.) (prepared by) (description of part inspected)

10. Construction _____
 Prestress method _____

11. Size and configuration _____
(I.D.) (length) (cylindrical, spherical, other)

12. Supports and attachments _____

13. Design pressure _____ at maximum coincident metal temperature _____
 Maximum metal temperature _____ at _____
 Minimum design metal temperature _____ at _____

14. Test pressure _____ at _____
(pneum./hydro./combination)

Performed in the _____ position _____
(horizontal/vertical) [fluid(s) used in test]

15. Identification of Part(s)

Name of Part	Quantity	Line No.	Mfr's. Identifying Number	Mfr's. Drawing Number	CRN	National Board Number	Year Built

16. Remarks: _____

FORM K-2 (Back)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 3.

Certificate of Authorization no. _____ expires _____ .

Date _____ Co. name _____ Signed _____
(Manufacturer) (representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by _____ of _____, have inspected the pressure vessel described in this Manufacturer's Partial Data Report on _____, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with ASME Code, Section VIII, Division 3. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ Commissions _____
(Authorized Inspector) [Nat'l. Bd. (incl. endorsements)]

CERTIFICATE OF FIELD ASSEMBLY COMPLIANCE

We certify that the field assembly construction of all parts of this vessel conforms with the requirements of Section VIII, Division 3 of the ASME BOILER AND PRESSURE VESSEL CODE.

Certificate of Authorization no. _____ expires _____ .

Date _____ Co. name _____ Signed _____
(Assembler that certified and constructed field assembly) (representative)

CERTIFICATE OF FIELD ASSEMBLY INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and employed by _____ of _____ have compared the statements in this Manufacturer's Partial Data Report with the described pressure vessel and state that parts referred to as data items _____, not included in the certificate of shop inspection, have been inspected by me and that to the best of my knowledge and belief, the Manufacturer has constructed and assembled this part in accordance with the ASME Code, Section VIII, Division 3. The described vessel was inspected and subjected to a hydrostatic test of _____ . By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date _____ Signed _____ Commissions _____
(Authorized Inspector) [Nat'l. Bd. (incl. endorsements)]