## FORM QB-484 SUGGESTED FORMAT FOR A BRAZER OR BRAZING OPERATOR PERFORMANCE QUALIFICATION (BPQ)

(See QB-301, Section IX, ASME Boiler and Pressure Vessel Code)

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Brazer's or Brazing Operator's Name		Identification No
Testing Variab	les and Ranges Qualified	
Identification of BPS Followed During Brazing of Test Coupon   Specification of First Test Coupon Base Metal   Specification of Second Test Coupon Base Metal		· · · · · · · · · · · · · · · · · · ·
Brazing Variables (QB-350)	Actual Values	Range Qualified
to Thickness Joint Type (Butt, Lap, Scarf, Socket, etc.)		
SFA Specification(s) (info. only) Classification(s) (info. only)		

		Testing and I	Results			
Visual Examination of		Date of Test				
Mechanical Test	Peel (QB-462.3)	🗆 Secti	on (QB-462.4)		(QB-462.1)	
	☐ Transverse Bends [QB-462.2(a)]		Longitudinal Bends [QB-462.2(b)]			
Position	Result	Position	Result	Position	Result	
Mechanical Tests Cond	lucted by		Company			
Specimens Evaluated by						
Lab Test No						
•	ements in this record are corr on IX of the ASME BOILER AN			brazed, and tested in ac	cordance with the	
Organization						

Certified by \_\_\_\_\_ Date \_\_\_\_\_