**STP-PT-031** 

# PRESSURE INDUCED FATIGUE

Prepared by:

Joseph A. Kapp, PhD, PE Elmhurst Research, Inc



#### Date of Issuance: March 16, 2010

This report was prepared as an account of work sponsored by ASME Pressure Technology Codes and Standards and the ASME Standards Technology, LLC (ASME ST-LLC).

Neither ASME, ASME ST-LLC, the author, nor others involved in the preparation or review of this report, nor any of their respective employees, members or persons acting on their behalf, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness or usefulness of any information, apparatus, product or process disclosed, or represents that its use would not infringe upon privately owned rights.

Reference herein to any specific commercial product, process or service by trade name, trademark, manufacturer or otherwise does not necessarily constitute or imply its endorsement, recommendation or favoring by ASME ST-LLC or others involved in the preparation or review of this report, or any agency thereof. The views and opinions of the authors, contributors and reviewers of the report expressed herein do not necessarily reflect those of ASME ST-LLC or others involved in the preparation or review of this report, or any agency thereof.

ASME ST-LLC does not take any position with respect to the validity of any patent rights asserted in connection with any items mentioned in this document, and does not undertake to insure anyone utilizing a publication against liability for infringement of any applicable Letters Patent, nor assumes any such liability. Users of a publication are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

Participation by federal agency representative(s) or person(s) affiliated with industry is not to be interpreted as government or industry endorsement of this publication.

ASME is the registered trademark of the American Society of Mechanical Engineers.

No part of this document may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

ASME Standards Technology, LLC Three Park Avenue, New York, NY 10016-5990

ISBN No. 978-0-7918-3269-1

Copyright © 2010 by ASME Standards Technology, LLC All Rights Reserved

# TABLE OF CONTENTS

Fo	preword	iv
Abstract		v
1	INTRODUCTION	1
2	PREVIOUS EXPERIMENTAL RESULTS	2
3	ASME SECTION VIII DIV 3 FATIGUE ANALYSIS	5
4	ASME SECTION VIII DIV 2 FATIGUE ANALYSIS	7
	4.1 Numerical Stress Analysis Results (Calculated Values of ip)	7
5	LIFE PREDICTION RESULTS	
6	MARKL ANALYSIS APPROACH TO THE OBSERVED DATA	
7	DISCUSSION	14
8	CONCLUSION	
References		
Acknowledgments		

### LIST OF TABLES

Table 1 - Summary of Fatigue Test Results	3
Table 2 - Section VIII Div 3 Design Life Analysis Results	. 10
Table 3 - Section VIII Div 2 Design Life Analysis Results	. 11
Table 4 - Comparison of Measured Results with Equation (7) as the Design Curve	. 15
Table 5 - Comparison of Safety Factors for Various Design Curves	. 16

# LIST OF FIGURES

Figure 1 - Comparison of Measured Fatigue Lives and Section VIII, Div. 3 Design Curves	9
Figure 2 - Comparison of Measured Fatigue Lives and Section VIII, Div. 2 Analysis Method	9
Figure 3 - Analysis of the Measured Data Using a Markl Power Law Equation	13
Figure 4 - Comparison of Data with Various Design Curves	14

#### FOREWORD

This document was developed under a research and development project which resulted from ASME Pressure Technology Codes & Standards (PTCS) committee requests to identify, prioritize and address technology gaps in current or new PTCS Codes, Standards and Guidelines. This project is one of several intended to establish and maintain the technical relevance of ASME codes & standards products. The specific project related to this document is project 07-06 (B31#3), entitled "Pressure Induced Fatigue."

Established in 1880, the American Society of Mechanical Engineers (ASME) is a professional notfor-profit organization with more than 127,000 members promoting the art, science and practice of mechanical and multidisciplinary engineering and allied sciences. ASME develops codes and standards that enhance public safety, and provides lifelong learning and technical exchange opportunities benefiting the engineering and technology community. Visit <u>www.asme.org</u> for more information.

The ASME Standards Technology, LLC (ASME ST-LLC) is a not-for-profit Limited Liability Company, with ASME as the sole member, formed in 2004 to carry out work related to newly commercialized technology. The ASME ST-LLC mission includes meeting the needs of industry and government by providing new standards-related products and services, which advance the application of emerging and newly commercialized science and technology, and providing the research and technology development needed to establish and maintain the technical relevance of codes and standards. Visit <u>www.stllc.asme.org</u> for more information.

#### ABSTRACT

The purpose of this study is to begin the process of developing an appropriate and accurate method of predicting fatigue failure due to internal pressure loading in piping components. Historically, piping component fatigue has been analyzed using the approach of Markl [1]. The results from the cyclic pressure testing of 41 piping intersections have been evaluated. The fatigue results were found to follow the Markl type power law relationship with some considerable scatter. The scatter observed in the data is attributed to variation due to the nature of fatigue failure in large welded structures. It is further concluded that several design curves are appropriate for use as a design rule for pressure induced fatigue.